## **AGENDA**

## IOWA COUNCIL FOR HOMELESSNESS

November 19, 2004 10 AM to Noon Originating from the IDED ICN site in Des Moines

10:00 AM	I. Introductions
10:10 AM	II. ICN Etiquette Overview
10:15 AM	III. Approval of Agenda (Action Item)
10:20 AM	IV. Approval of Minutes (Action Item)
10:25 AM	<ul> <li>V. Committees /Activities Reports</li> <li>Executive – (Dean Wright)</li> <li>Discharge Policy/Re-Entry Ad Hoc Committee(Carol Behrer)</li> <li>Policy and Public Awareness-(C. Canganelli-Proclamation, - Events committee)</li> <li>Research and Analysis-(Al Axeen-Point in Time Study, State-wide study selection of research firm, - State-wide Resource Directory)</li> <li>Continuum of Care-(Amy Knudsen-)</li> <li>Nominating-(Lila Starr)</li> <li>HMIS report-(Iowa Institute for Community Alliances)</li> </ul>
11:00 AM	VI. Reports/Activities
11:30 AM	VI. Old Business VII. New Business
11:45 AM	VIII. Finalize date for next meeting. (January 21, 2005)
12:00 PM	Adjourn